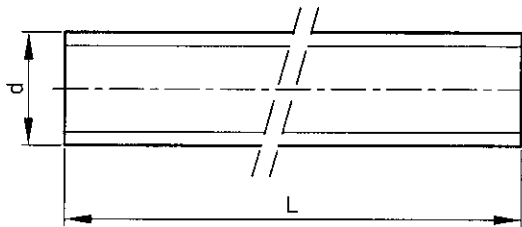


Threaded rod



DIN 976-1A
NEN ≈2369
NF ≈25-136

Technical Data

d	P	d	P
M2	0.4	M27	3
M2.5	0.45	M30	3.5
M3	0.5	M33	3.5
M4	0.7	M36	4
M5	0.8	M39	4
M6	1	M42	4.5
M7 (#DIN)	1	M45	4.5
M8	1.25	M48	5
M10	1.5	M52	5
M12	1.75	M56	5.5
M14	2	M60	5.5
M16	2	M64	6
M18	2.5	M68	6
M20	2.5	M72	6
M22	2.5	M76 (#DIN)	6
M24	3	M80 (#DIN)	6

The end of the threaded rod is painted to improve the recognisability of the quality.

Colour code threaded rods		
Property class	Material	Colour
4.8	Plain steel and zinc plated	selfcolour
4.8	ISO metric hot dip galvanised	light blue
4.8	Oversized metric hot dip galvanised	orange
8.8	Plain steel, zinc plated and yellow passivated	yellow
8.8	ISO metric hot dip galvanised	steel grey
8.8	Oversized metric hot dip galvanised	purple
10.9	Plain steel	white
12.9	Plain steel	black
ASTM-B7	Plain steel (UNC & 8UN)	selfcolour
ASTM-B7	Plain steel (metric)	selfcolour
RVS-A2	Stainless steel A2 metric	green
RVS-A4	Stainless steel A4 metric	red

Materials

Thread	Material	Class	Surface treatment
M	St	≥4.8	Zipl yell.p.
M	St.St. A2	70	
M	St.St. A4	70	
M	St	≥4.8	1 meter
M	St	≥4.8	Zipl 1 meter
M	St	≥4.8	Zipl 1 meter left hand
M	St	≥4.8	Zipl yell.p. 1 meter
M	St	≥4.8	Hot d.g. 1 meter oversized
M	St	≥4.8	Hot d.g. 1 meter ISO
M	St	8.8	1 meter
M	St	8.8	Zipl 1 meter
M	St	8.8	Zipl 1 meter left hand
M	St	8.8	Zipl yell.p. 1 meter
M	St	8.8	Hot d.g. 1 meter oversized
M	St	8.8	Hot d.g. 1 meter ISO
M	St	10.9	1 meter
M	St	12.9	1 meter
M	St.St. A2	70	1 meter
M	St.St. A2	70	1 meter/Large pack

Materials					
Thread	Material	Class	Surface treatment	Color	
M	St.St. A4	70		1 meter	
M	St.St. A2	70		1 meter left hand	
M	St.St. A4	70		1 meter left hand	
M	Al P40			1 meter	
M	Al P60			1 meter	
M	Ti	Gr.2		1 meter	
M	Br Cu2/Cu3			1 meter	
M	Plastic PA	PA 6.6		1 meter	White
M	St	≥4.8	Zipl	2 meter	
M	St	≥4.8	Hot d.g.	2 meter oversized	
M	St	8.8	Zipl	2 meter	
M	St	8.8	Hot d.g.	2 meter oversized	
M	St.St. A2	70		2 meter	
M	St.St. A4	70		2 meter	
M	St	≥4.8	Zipl	3 meter	
M	St	≥4.8	Hot d.g.	3 meter oversized	
M	St	8.8	Zipl	3 meter	
M	St	8.8	Hot d.g.	3 meter oversized	
M	St.St. A2	70		3 meter	
M	St.St. A4	70		3 meter	

Threaded rod length 1 meter	
Thread	Metric thread
Material	Steel
Class	≥4.8
	

d		d		d	
M2	20	M18	5	M45	2
M3	20	M20	2	M48	2
M4	20	M22	2	M52	1
M5	10	M24	2	M56	1
M6	10	M27	2	M60	1
M7	10	M30	2	M64	1
M8	10	M33	2	M68	1
M10	10	M36	2	M72	1
M12	10	M39	2	M76	1
M14	5	M42	2	M80	1
M16	5				

51072 Threaded rod length 3 meter	
Thread	Metric thread
Material	Stainless steel A2
Class	70
	

d		d		d	
M6	5	M18*	5	M33*	1
M8	5	M20	1	M36*	1
M10	2	M22*	1	M39*	1
M12	2	M24	1	M42*	1
M14*	10	M27*	1	M45*	1
M16	2	M30*	1		

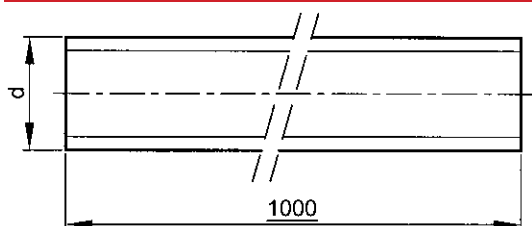
• Sizes with a diameter > M24 are at least property class 50.

Threaded rod length 3 meter	
Thread	Metric thread
Material	Stainless steel A4
Class	70
	

d		d		d	
M6	5	M18*	5	M33*	1
M8	5	M20	1	M36*	1
M10	2	M24	1	M39*	1
M12	2	M27*	1	M42*	1
M16	2	M30	1	M45*	1

• Sizes with a diameter > M24 are at least property class 50.

Threaded rod MF



DIN ≈976-1
NEN ≈2369
NF ≈25-136

The end of the threaded rod is painted to improve the recognisability of the quality.

Colour code threaded rods

Property class	Material	Colour
4.8	Plain steel and zinc plated	selfcolour
4.8	ISO metric hot dip galvanised	light blue
4.8	Oversized metric hot dip galvanised	orange
8.8	Plain steel, zinc plated and yellow passivated	yellow
8.8	ISO metric hot dip galvanised	steel grey
8.8	Oversized metric hot dip galvanised	purple
10.9	Plain steel	white
12.9	Plain steel	black
ASTM-B7	Plain steel (UNC & 8UN)	selfcolour
ASTM-B7	Plain steel (metric)	selfcolour
RVS-A2	Stainless steel A2 metric	green
RVS-A4	Stainless steel A4 metric	red

Materials

Thread	Material	Class	Surface treatment	
MF	St	≥4.8	Zipl	1 meter
MF	St	8.8	Zipl	1 meter
MF	St.St. A4	70		1 meter

Threaded rod length 1 meter

Thread	Metric fine thread	DIN	976-1
Material	Steel		
Class	≥4.8		
Surface treatment	Zinc plated		



d x P		d x P		d x P	
M8X1,00	2	M16X1,50	1	M27X1,50 (≠DIN)	1
M10X1,00	2	M18X1,50	1	M27X2,00	1
M10X1,25	2	M20X1,50	1	M30X1,50 (≠DIN)	1
M12X1,25	2	M22X1,50	1	M30X2,00	1
M12X1,50	2	M24X1,50 (≠DIN)	1		
M14X1,50	1	M24X2,00	1		

Threaded rod length 1 meter

Thread	Metric fine thread		
Material	Steel		
Class	8.8		
Surface treatment	Zinc plated		



d x P		d x P		d x P	
M8X1,00	2	M16X1,50	1	M27X1,50	1
M10X1,00	2	M18X1,50	1	M27X2,00	1
M10X1,25	2	M20X1,50	1	M30X1,50	1
M12X1,25	2	M22X1,50	1	M30X2,00	1
M12X1,50	2	M24X1,50	1		
M14X1,50	1	M24X2,00	1		

Threaded rod length 1 meter

Thread	Metric fine thread		
Material	Stainless steel A4		
Class	70		

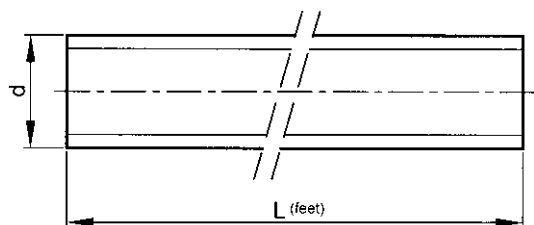


d x P		d x P		d x P	
M8X1,00	2	M12X1,50	2	M22X1,50	1
M10X1,00	2	M14X1,50	1	M24X1,50 (≠DIN)	1
M10X1,25	2	M16X1,50	1	M24X2,00	1
M12X1,25	2	M20X1,50	1		

- Sizes with a diameter > M24 are at least property class 50.

Threaded rod UNC

ASME B18.31.3



d	Threads per inch	d	Threads per inch
No.2	56	9/16	12
No.3	48	5/8	11
No.4	40	3/4	10
No.5	40	7/8	9
No.6	32	1 Inch	8
No.8	32	1.1/8	7
No.10	24	1.1/4	7
1/4	20	1.3/8	6
5/16	18	1.1/2	6
3/8	16	1.3/4	5
7/16	14	2 Inch	4.5
1/2	13		

Materials

Thread	Material	Class	Surface treatment
UNC	St	Gr.2	various lengths
UNC	St	Gr.2	Zipl
UNC	St	Gr.2	Hot d.g.
UNC	St.St. A2 (AISI304/18-8)	F593	various lengths
UNC	St.St. A4 (AISI316/18-10)	F593	various lengths

Threaded rod

Thread Unified National Coarse
Material Steel
Class Gr.2



d x L		d x L		d x L	
NO.2-56X2*	1	1/4-20X1*	1	1/2-13X10*	1
NO.2-56X3*	1	1/4-20X2*	1	1/2-13X12*	1
NO.2-56X6*	1	1/4-20X3*	1		
		1/4-20X6*	1	9/16-12X1*	1
NO.3-48X3*	1	1/4-20X10*	1	9/16-12X2*	1
		1/4-20X12*	1	9/16-12X3*	1
NO.4-40X2*	1			9/16-12X6*	1
NO.4-40X3*	1	5/16-18X1*	1	9/16-12X10*	1
NO.4-40X6*	1	5/16-18X2*	1	9/16-12X12*	1
		5/16-18X3*	1		
NO.5-40X2*	1	5/16-18X6*	1	5/8-11X1*	1
NO.5-40X3*	1	5/16-18X10*	1	5/8-11X2*	1
NO.5-40X6*	1	5/16-18X12*	1	5/8-11X3*	1
				5/8-11X6*	1
NO.6-32X1*	1	3/8-16X1*	1	5/8-11X10*	1
NO.6-32X2*	1	3/8-16X2*	1	5/8-11X12*	1
NO.6-32X3*	1	3/8-16X3*	1		
NO.6-32X6*	1	3/8-16X6*	1	3/4-10X1*	1
		3/8-16X10*	1	3/4-10X2*	1
NO.8-32X1*	1	3/8-16X12*	1	3/4-10X3*	1
NO.8-32X2*	1			3/4-10X6*	1
NO.8-32X3*	1	7/16-14X1*	1	3/4-10X10*	1
NO.8-32X6*	1	7/16-14X2*	1	3/4-10X12*	1
		7/16-14X3*	1		
NO.10-24X1*	1	7/16-14X6*	1	7/8-9X1*	1
NO.10-24X2*	1	7/16-14X10*	1	7/8-9X2*	1
NO.10-24X3*	1			7/8-9X3*	1
NO.10-24X6*	1	1/2-13X1*	1	7/8-9X6*	1
NO.10-24X10*	1	1/2-13X2*	1	7/8-9X10*	1
NO.10-24X12*	1	1/2-13X3*	1	7/8-9X12*	1
		1/2-13X6*	1		

Threaded rod					
d x L		d x L		d x L	
1.-8X1*	1	1.1/4-7X3*	1	1.1/2-6X10*	1
1.-8X2*	1	1.1/4-7X6*	1	1.1/2-6X12*	1
1.-8X3*	1	1.1/4-7X10*	1		
1.-8X6*	1	1.1/4-7X12*	1	1.3/4-5X1*	1
1.-8X10*	1			1.3/4-5X2*	1
1.-8X12*	1	1.3/8-6X1*	1	1.3/4-5X3*	1
		1.3/8-6X2*	1	1.3/4-5X6*	1
1.1/8-7X1*	1	1.3/8-6X3*	1	1.3/4-5X10*	1
1.1/8-7X2*	1	1.3/8-6X6*	1	1.3/4-5X12*	1
1.1/8-7X3*	1	1.3/8-6X10*	1		
1.1/8-7X6*	1	1.3/8-6X12*	1	2.-4,5X1*	1
1.1/8-7X10*	1			2.-4,5X2*	1
1.1/8-7X12*	1	1.1/2-6X1*	1	2.-4,5X3*	1
		1.1/2-6X2*	1	2.-4,5X6*	1
1.1/4-7X1*	1	1.1/2-6X3*	1	2.-4,5X10*	1
1.1/4-7X2*	1	1.1/2-6X6*	1	2.-4,5X12*	1

Threaded rod					
Thread	Unified National Coarse				
Material	Steel				
Class	Gr.2				
Surface treatment	Zinc plated				
					

d x L		d x L		d x L	
NO.2-56X3*	1	3/8-16X12*	1	1.-8X6*	1
NO.2-56X6*	1			1.-8X10*	1
		7/16-14X1*	1	1.-8X12*	1
NO.4-40X2*	1	7/16-14X2*	1		
NO.4-40X3*	1	7/16-14X3*	1	1.1/8-7X1*	1
NO.4-40X6*	1	7/16-14X6*	1	1.1/8-7X2*	1
		7/16-14X10*	1	1.1/8-7X3*	1
NO.5-40X2*	1			1.1/8-7X6*	1
NO.5-40X3*	1	1/2-13X1*	1	1.1/8-7X10*	1
NO.5-40X6*	1	1/2-13X2*	1	1.1/8-7X12*	1
		1/2-13X3*	1		
NO.6-32X1*	1	1/2-13X6*	1	1.1/4-7X1*	1
NO.6-32X2*	1	1/2-13X10*	1	1.1/4-7X2*	1
NO.6-32X3*	1	1/2-13X12*	1	1.1/4-7X3*	1
NO.6-32X6*	1			1.1/4-7X6*	1
		9/16-12X1*	1	1.1/4-7X10*	1
NO.8-32X1*	1	9/16-12X2*	1	1.1/4-7X12*	1
NO.8-32X2*	1	9/16-12X3*	1		
NO.8-32X3*	1	9/16-12X6*	1	1.3/8-6X1*	1
NO.8-32X6*	1	9/16-12X10*	1	1.3/8-6X2*	1
		9/16-12X12*	1	1.3/8-6X3*	1
NO.10-24X1*	1			1.3/8-6X6*	1
NO.10-24X2*	1	5/8-11X1*	1	1.3/8-6X10*	1
NO.10-24X3*	1	5/8-11X2*	1	1.3/8-6X12*	1
NO.10-24X6*	1	5/8-11X3*	1		
NO.10-24X10*	1	5/8-11X6*	1	1.1/2-6X1*	1
		5/8-11X10*	1	1.1/2-6X2*	1
1/4-20X1*	1	5/8-11X12*	1	1.1/2-6X3*	1
1/4-20X2*	1			1.1/2-6X6*	1
1/4-20X3*	1	3/4-10X1*	1	1.1/2-6X10*	1
1/4-20X6*	1	3/4-10X2*	1	1.1/2-6X12*	1
1/4-20X10*	1	3/4-10X3*	1		
1/4-20X12*	1	3/4-10X6*	1	1.3/4-5X1*	1
		3/4-10X10*	1	1.3/4-5X2*	1
5/16-18X1*	1	3/4-10X12*	1	1.3/4-5X3*	1
5/16-18X2*	1			1.3/4-5X6*	1
5/16-18X3*	1	7/8-9X1*	1	1.3/4-5X10*	1
5/16-18X6*	1	7/8-9X2*	1	1.3/4-5X12*	1
5/16-18X10*	1	7/8-9X3*	1		
5/16-18X12*	1	7/8-9X6*	1	2.-4,5X1*	1
		7/8-9X10*	1	2.-4,5X2*	1
3/8-16X1*	1	7/8-9X12*	1	2.-4,5X3*	1
3/8-16X2*	1			2.-4,5X6*	1
3/8-16X3*	1	1.-8X1*	1	2.-4,5X10*	1
3/8-16X6*	1	1.-8X2*	1	2.-4,5X12*	1
3/8-16X10*	1	1.-8X3*	1		

Threaded rod	
Thread	Unified National Coarse
Material	Stainless steel A2 (AISI 304/18-8)
Class	F593
	

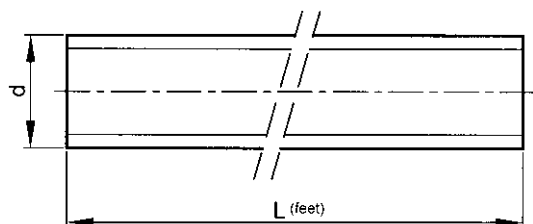
d x L		d x L		d x L	
NO.6-32X1*	1	3/8-16X3*	1	3/4-10X2*	1
NO.6-32X2*	1	3/8-16X6*	1	3/4-10X3*	1
NO.6-32X3*	1	3/8-16X12*	1	3/4-10X6*	1
NO.6-32X6*	1			3/4-10X12*	1
		7/16-14X1*	1		
NO.8-32X1*	1	7/16-14X2*	1	7/8-9X1*	1
NO.8-32X2*	1	7/16-14X3*	1	7/8-9X2*	1
NO.8-32X3*	1	7/16-14X6*	1	7/8-9X3*	1
NO.8-32X6*	1	7/16-14X12*	1	7/8-9X6*	1
				7/8-9X12*	1
NO.10-24X1*	1	1/2-13X1*	1		
NO.10-24X2*	1	1/2-13X2*	1	1.-8X1*	1
NO.10-24X3*	1	1/2-13X3*	1	1.-8X2*	1
NO.10-24X6*	1	1/2-13X6*	1	1.-8X3*	1
		1/2-13X12*	1	1.-8X6*	1
				1.-8X12*	1
1/4-20X1*	1				
1/4-20X2*	1	9/16-12X1*	1		
1/4-20X3*	1	9/16-12X2*	1	1.1/8-7X3*	1
1/4-20X6*	1	9/16-12X3*	1		
1/4-20X12*	1	9/16-12X6*	1	1.1/4-7X1*	1
		9/16-12X12*	1	1.1/4-7X2*	1
5/16-18X1*	1			1.1/4-7X3*	1
5/16-18X2*	1	5/8-11X1*	1	1.1/4-7X6*	1
5/16-18X3*	1	5/8-11X2*	1		
5/16-18X6*	1	5/8-11X3*	1	1.1/2-6X1*	1
5/16-18X12*	1	5/8-11X6*	1	1.1/2-6X2*	1
		5/8-11X12*	1	1.1/2-6X3*	1
3/8-16X1*	1			1.1/2-6X6*	1
3/8-16X2*	1	3/4-10X1*	1		

Threaded rod	
Thread	Unified National Coarse
Material	Stainless steel A4 (AISI 316/18-10)
Class	F593
	

d x L		d x L		d x L	
NO.6-32X1*	1	5/16-18X6*	1	7/8-9X2*	1
NO.6-32X2*	1			7/8-9X3*	1
NO.6-32X3*	1	3/8-16X1*	1	7/8-9X6*	1
NO.6-32X6*	1	3/8-16X2*	1		
		3/8-16X3*	1	1.-8X1*	1
NO.8-32X1*	1	3/8-16X6*	1	1.-8X2*	1
NO.8-32X2*	1			1.-8X3*	1
NO.8-32X3*	1	1/2-13X1*	1	1.-8X6*	1
NO.8-32X6*	1	1/2-13X2*	1		
		1/2-13X3*	1	1.1/8-7X1*	1
NO.10-24X1*	1	1/2-13X6*	1	1.1/8-7X2*	1
NO.10-24X2*	1			1.1/8-7X3*	1
NO.10-24X3*	1	5/8-11X1*	1	1.1/8-7X6*	1
NO.10-24X6*	1	5/8-11X2*	1		
		5/8-11X3*	1	1.1/4-7X1*	1
1/4-20X1*	1	5/8-11X6*	1	1.1/4-7X2*	1
1/4-20X2*	1			1.1/4-7X3*	1
1/4-20X3*	1	3/4-10X1*	1	1.1/4-7X6*	1
1/4-20X6*	1	3/4-10X2*	1		
		3/4-10X3*	1	1.1/2-6X1*	1
5/16-18X1*	1	3/4-10X6*	1	1.1/2-6X2*	1
5/16-18X2*	1			1.1/2-6X3*	1
5/16-18X3*	1	7/8-9X1*	1	1.1/2-6X6*	1

Threaded rod UNF

ASME B18.31.3



d	Threads per inch	d	Threads per inch
No.10	32	7/8	14
1/4	28	1 Inch-12G	12
5/16	24	1 Inch	12
3/8	24	1.1/8	12
7/16	20	1.1/4	12
1/2	20	1.3/8	12
9/16	18	1.1/2	12
5/8	18	1.3/4	12
3/4	16	2 Inch	12

Materials

Thread	Material	Class	Surface treatment
UNF	St	Gr.2	various lengths
UNF	St	Gr.2	Zipl various lengths
UNF	St.St. A2 (AISI304/18-8)	F593	various lengths
UNF	St.St. A4 (AISI316/18-10)	F593	various lengths

Threaded rod

Thread	Unified National Fine
Material	Steel
Class	Gr.2



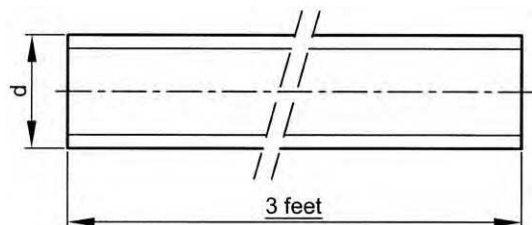
d x L		d x L		d x L	
NO.10-32X1*	1	1/2-20X12*	1	1.1/8-12X2*	1
NO.10-32X2*	1			1.1/8-12X3*	1
NO.10-32X3*	1	9/16-18X1*	1	1.1/8-12X6*	1
NO.10-32X6*	1	9/16-18X2*	1	1.1/8-12X12*	1
		9/16-18X3*	1		
1/4-28X1*	1	9/16-18X6*	1	1.1/4-12X1*	1
1/4-28X2*	1	9/16-18X10*	1	1.1/4-12X2*	1
1/4-28X3*	1	9/16-18X12*	1	1.1/4-12X3*	1
1/4-28X6*	1			1.1/4-12X6*	1
1/4-28X12*	1	5/8-18X1*	1	1.1/4-12X12*	1
		5/8-18X2*	1		
5/16-24X1*	1	5/8-18X3*	1	1.3/8-12X1*	1
5/16-24X2*	1	5/8-18X6*	1	1.3/8-12X2*	1
5/16-24X3*	1	5/8-18X12*	1	1.3/8-12X3*	1
5/16-24X6*	1			1.3/8-12X6*	1
5/16-24X12*	1	3/4-16X1*	1	1.3/8-12X12*	1
		3/4-16X2*	1		
3/8-24X1*	1	3/4-16X3*	1	1.1/2-12X1*	1
3/8-24X2*	1	3/4-16X6*	1	1.1/2-12X2*	1
3/8-24X3*	1	3/4-16X12*	1	1.1/2-12X3*	1
3/8-24X6*	1			1.1/2-12X6*	1
3/8-24X12*	1	7/8-14X1*	1	1.1/2-12X12*	1
		7/8-14X2*	1		
7/16-20X1*	1	7/8-14X3*	1	1.3/4-12X1*	1
7/16-20X2*	1	7/8-14X6*	1	1.3/4-12X2*	1
7/16-20X3*	1	7/8-14X12*	1	1.3/4-12X3*	1
7/16-20X6*	1			1.3/4-12X6*	1
7/16-20X12*	1	1.-12X1*	1	1.3/4-12X12*	1
		1.-12X2*	1		
1/2-20X1*	1	1.-12X3*	1	2.-12X1*	1
1/2-20X2*	1	1.-12X12*	1	2.-12X2*	1
1/2-20X3*	1			2.-12X3*	1
1/2-20X6*	1	1.1/8-12X1*	1	2.-12X6*	1

Threaded rod		
Thread	Unified National Fine	
Material	Steel	
Class	Gr.2	
Surface treatment	Zinc plated	



d x L		d x L		d x L	
NO.10-32X1*	1	1/2-20X2*	1	1.-12X1*	1
NO.10-32X2*	1	1/2-20X3*	1	1.-12X2*	1
NO.10-32X3*	1	1/2-20X6*	1	1.-12X3*	1
NO.10-32X6*	1	1/2-20X10*	1	1.-12X12*	1
		1/2-20X12*	1		
1/4-28X1*	1			1.1/8-12X1*	1
1/4-28X2*	1	9/16-18X1*	1	1.1/8-12X2*	1
1/4-28X3*	1	9/16-18X2*	1	1.1/8-12X3*	1
1/4-28X6*	1	9/16-18X3*	1	1.1/8-12X6*	1
1/4-28X10*	1	9/16-18X6*	1	1.1/8-12X12*	1
		9/16-18X10*	1		
5/16-24X1*	1	9/16-18X12*	1	1.1/4-12X1*	1
5/16-24X2*	1			1.1/4-12X2*	1
5/16-24X3*	1	5/8-18X1*	1	1.1/4-12X3*	1
5/16-24X6*	1	5/8-18X2*	1	1.1/4-12X6*	1
5/16-24X12*	1	5/8-18X3*	1	1.1/4-12X12*	1
		5/8-18X6*	1		
3/8-24X1*	1	5/8-18X12*	1	1.3/8-12X1*	1
3/8-24X2*	1			1.3/8-12X3*	1
3/8-24X3*	1	3/4-16X1*	1	1.3/8-12X6*	1
3/8-24X6*	1	3/4-16X2*	1	1.3/8-12X12*	1
3/8-24X12*	1	3/4-16X3*	1		
		3/4-16X6*	1	1.1/2-12X1*	1
7/16-20X1*	1	3/4-16X12*	1	1.1/2-12X2*	1
7/16-20X2*	1			1.1/2-12X3*	1
7/16-20X3*	1	7/8-14X1*	1	1.1/2-12X6*	1
7/16-20X6*	1	7/8-14X2*	1		
7/16-20X12*	1	7/8-14X3*	1	1.3/4-12X1*	1
		7/8-14X6*	1	1.3/4-12X6*	1
1/2-20X1*	1	7/8-14X12*	1		

Threaded rod BSW



d	Threads per inch	d	Threads per inch
1/8	40	5/8	11
5/32	32	3/4	10
3/16	24	7/8	9
1/4	20	1 Inch	8
5/16	18	1.1/8	7
3/8	16	1.1/4	7
7/16	14	1.1/2	6
1/2	12		

- Whitworth thread (BSW/BSF) is not internationally recommended.
- It is advised to use metric (M/MF) or unified threads (UNC/UNF).

Materials

Thread	Material	Class	Surface treatment
BSW	St	≥4.8	1 meter
BSW	St	≥4.8	Zipl 1 meter
BSW	Br Cu2/Cu3		1 meter

Threaded rod BSW

Thread	British Standard Whitworth
Material	Steel
Class	≥4.8



d	d	d
1/8 20	3/8 10	7/8 2
5/32 20	7/16 10	1 Inch 2
3/16 10	1/2 10	1.1/8 2
1/4 10	5/8 5	1.1/4 2
5/16 10	3/4 2	1.1/2 1

20252 Threaded rod BSW

Thread	British Standard Whitworth
Material	Steel
Class	≥4.8
Surface treatment	Zinc plated



d	d	d
1/4 10	1/2 10	7/8 2
5/16 10	5/8 5	1 Inch 2
3/8 10	3/4 2	

46290 Threaded rod BSW

Thread	British Standard Whitworth
Material	Brass Cu2/Cu3



d	d	d
5/32 10	5/16 10	5/8 2
3/16 10	3/8 5	3/4 1
1/4 10	1/2 2	7/8 1